

# TIMBERCOAT

## TIMBERCOAT MELAMINE WOOD FINISH GLOSSY CLEAR

<b>TYPE</b>	Alkyd-Amino
<b>FEATURES</b>	Acid catalyzed two pack wood coating system curing at ambient temperature
<b>RECOMMENDED USE</b>	Clear coat to be used for painting of wooden furniture, musical instrument, wooden walls of executive chamber, wooden room separates, kitchen wooden shelves etc.

### PRODUCT DATA

<b>COLOUR</b>	Translucent clear liquid	<b>RECOMMENDED COATS</b>	2-3 Coats
<b>WT/LITRE @ 30°C</b>	1.02±0.03	<b>VISCOSITY</b>	80 sec±5 at 30°C (FCB # 4)
<b>MIXING RATIO</b>	Base : Catalyst = 9:1 by volume	<b>FINISH</b>	Smooth & Glossy
<b>POT LIFE (of mixture)</b>	6-8 hrs at 30°C	<b>RECOM. DFT</b>	30-40µ per coat

### SURFACE PREPARATION

Clean the existing surface thoroughly with emery paper to make the surface smooth

- Apply 2-3 coats of Timbercoat Melamine Sanding Sealer by spray
- Allow it to dry as per recommendation, sand the surface with 320# emery paper between the coats. Dust off the surface.
- Apply subsequent 2-3 coats of Timbercoat Melamine Wood Finish Glossy Clear coating
- Allow it to dry for 72 hrs before putting it to service.

<b>DRYING TIME AT 30°C</b>	Surface Dry : 10-15 min. Tack free dry : 35-45min. Hard Dry : o/n	<b>FLASH POINT</b>	Above 23°C
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### APPLICATION DATA

#### APPLICATION BY



Spray



Brush

By spray or by brush

**RECOM. THINNER** Esdee Melamine Thinner ST-22 (Brushing) & ST-23 (Spraying)

**THEORETICAL SPREADING** Depends on the porosity & absorbency of the surface.

### PERFORMANCE DATA

**ADHESION** Excellent

**HOT COLD TEST** Passes crack test

#### REMARKS

- Stir well before use
- Please follow the instruction on surface preparation for best performance of the coating system

#### PACKING



500 ml



1 Ltr.



4 Ltr.



20 Ltr.