

TIMBERCOAT

TIMBERCOAT MELAMINE WOOD FINISH SANDING SEALER

TYPE	Alkyd - Amino
FEATURES	Acid catalyzed Two pack Fast drying Wood Sealer with excellent grain filling properties.
RECOMMENDED USE	Clear coat to be used for painting of wooden furniture musical Instruments, wooden walls of executive chamber, Wooden room separates, Kitchen wooden shelves etc.

PRODUCT DATA

COLOUR	Pale Yellow Translucent	POT LIFE (of mixture)	6-8 hrs at 30°C
VISCOSITY	70 sec ± 5 at 30°C (FC B#4)	FINISH	Smooth & Sheen
WT/LITRE @ 30°C	1.02 ± 0.03	RECOMMENDED COATS	2-3 Coats
MIXING RATIO	Base : catalyst = 9: 1 by volume		

SURFACE PREPARATION

All the wooden surfaces to be coated should be sanded with emery paper #180 to remove loose lint, particle and dust. Wipe off clean & apply 2-3 coats of Timbercoat Melamine Wood Sanding Sealer. This sealer is further sanded with #320 paper between the coats. Dust off & wipe the surface with tackrag before application of finish coat.

RECOM. DFT	30-40 µ per coat.	FLASH POINT	Above 23°
DRYING TIME AT 30°C	Surface dry: 5-10 min. Tack Free Dry: 30-35 min Hard dry: o/n		

APPLICATION DATA

APPLICATION BY



Spray



Brush

By spray or by brush

RECOM. THINNER Esdee Melamine Thinner
ST-22 (Brushing) & ST-23 (Spraying)

THEORETICAL SPREADING Depends on the porosity & Absorbency of the surface

PERFORMANCE DATA

ADHESION	Excellent
HOT COLD TEST	Passes crack test

PACKING

